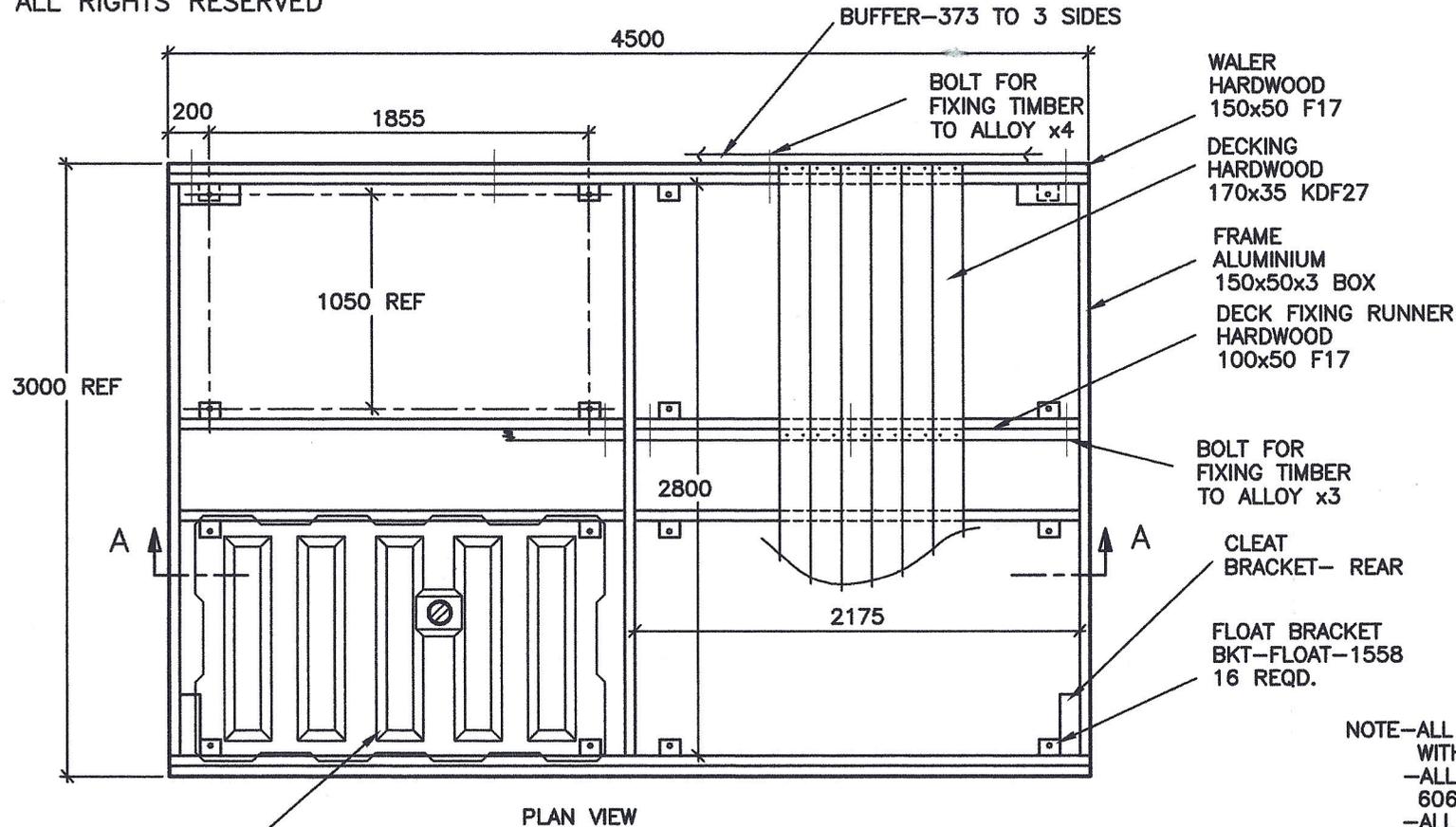


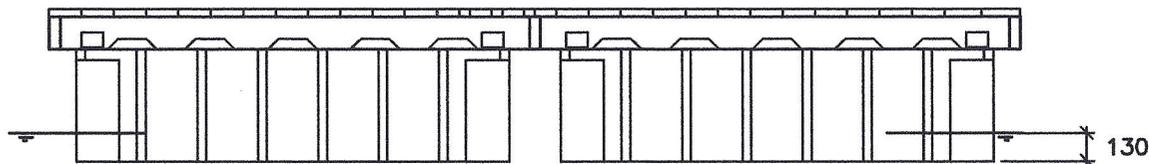
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DO NOT SCALE



MARINE DOCK SYSTEMS
FLOTATION MODULE
FLO1200-190
4 REQD.

PLAN VIEW



SECTION AA

DECK AREA 13.50m²
APPROX. WEIGHT 900kg

FOR ADDITIONAL ASSEMBLY
DETAILS, REFER TO THE
FOLLOWING DRAWINGS.

FRAME AND DECK- A4-1503

FASTENERS REQUIRED.

PART No.	ITEM	QTY. REQD.
737	3/8" BOLTx3 1/2"	16
797	3/8" BOLTx4-1/2"	14
372	1" WASHER	28
296	1 1/2" WASHER	32
371	3/8" NYLOC NUT	30
729	DECK SCREW	156
731	BUFFER SCREW	36

NOTE-ALL STRUCTURE IS FULLY WELDED WITH A NOMINAL FILLET OF 5mm
-ALL EXTRUSIONS ARE OF GRADE 6063-T5, FILLER ALLOY IS 5356
-ALL TIMBER IS TO BE TREATED WITH A SUITABLE PRESERVATIVE. (LANOTEC, DECKING OIL, ETC)
-ALL FASTENERS ARE CORROSION RESISTANT STAINLESS STEEL.
-ALL EXPOSED BOLTS ARE TO BE RECESSED INTO THE TIMBER BY COUNTER BORING.
-ALL BOLT THREADS ARE TO BE TREATED WITH ANTI-SIEZE OR EQUIVALENT LUBRICATING COMPOUND PRIOR TO FASTENING.
-THIS DRAWING IS FOR A PONTOON OF TYPICAL DESIGN. ENGINEERING EVALUATION SHOULD BE PERFORMED FOR THE PONTOONS SUITABILITY FOR EACH PARTICULAR INSTALLATION.

**MARINE DOCK SYSTEMS
PTY LTD**

4.5m x 3.0m PONTOON
4 x 1200L FLOATS

PONTOON-3228



SCALE	N.T.S.	DWG	A4-3228	
DRAWN	J.P.M	REV	A	7,9,00
DATE	7,9,00	CHK	APP'D	