



DECK AREA 12.86m²
APPROX. WEIGHT 925kg

MARINE DOCK SYSTEMS
PTY LTD

6.0m x 2.1m WALKWAY
4x 1200L FLOATS

PONTOON - 1489
WALKWAY SECTION



FOR ADDITIONAL ASSEMBLY DETAILS, REFER TO THE FOLLOWING DRAWINGS.
FLOAT AND DECK - A4-1503
COMTOR - A4-1502

FASTENERS REQUIRED.		
PART No.	ITEM	QTY. REQD.
737	3/8" BOLT x 3 1/2"	16
370	3/8" BOLT x 4"	36
372	1" WASHER	72
296	1 1/2" WASHER	32
371	3/8" NYLOC NUT	52
729	DECK SCREW	252
731	BUFFER SCREW	-
367	CLEAT SCREW	-
368	5/8" WASHER	-
369	5/16" NYLOC NUT	-

- FRAME IS FULLY WELDED ALUMINIUM EXTRUSION OF GRADE 6063-T5.
- ALL WELDS ARE A NOMINAL FILLET OF 5mm. FILLER IS GRADE 5356.
- ALL TIMBER IS TO BE TREATED WITH A SUITABLE PRESERVATIVE. (DECKING OIL, ETC)
- ALL FASTENERS ARE CORROSION RESISTANT STAINLESS STEEL.
- ALL EXPOSED BOLTS ARE TO BE RECESSED INTO THE TIMBER BY COUNTER BORING.
- ALL BOLT THREADS ARE TO BE TREATED WITH ANTI-SIEZE OR EQUIVALENT LUBRICATING COMPOUND PRIOR TO FASTENING.
- THIS DRAWING IS FOR A PONTOON OF TYPICAL DESIGN. ENGINEERING EVALUATION SHOULD BE PERFORMED FOR THE PONTOONS SUITABILITY FOR EACH PARTICULAR INSTALLATION.

SCALE		DRAWING No.	
N.T.S.		A4-1489	
DRAWN	BJM		
DATE	4.3.98	REV	B